

केंद्रीय पेट्रोसायन अभियांत्रिकी एवं  
प्रौद्योगिकी संस्थान (सिपेट)

(पूर्व में सेंट्रल इंस्टिट्यूट ऑफ प्लास्टिक्स इंजीनियरिंग एण्ड टेक्नोलॉजी)  
इंस्टिट्यूट ऑफ पेट्रोकेमिकल्स टेक्नोलॉजी (आई.पी.टी.)

रसायन एवं पेट्रोसायन विभाग

रसायन एवं उर्वरक मंत्रालय, भारत सरकार  
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सिपेट CIPET

परीक्षण रिपोर्ट

TEST REPORT

CENTRAL INSTITUTE OF PETROCHEMICALS  
ENGINEERING & TECHNOLOGY (CIPET)

(Formerly Central Institute of Plastics Engineering & Technology)

INSTITUTE OF PETROCHEMICALS TECHNOLOGY (IPT)

Department of Chemicals & Petrochemicals

Ministry of Chemicals & Fertilizers, Govt. of India

HIL Colony, Edayar Road, Pathalam

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क्र.सं. / SI.No.

12027

Issued to :

M/s. Leetha Pack Pvt Ltd,  
Major Industrial Estate ,  
South Kalamassery,  
Cochin-Kerala-683104

Test Report No : 24579

Date : 04.09.2024

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Ref: Letter dated 21.08.2024

PART A: PARTICULARS OF SAMPLE SUBMITTED

Nature of Sample	:	Coated Paper board as stated by party
Grade / Variety / type / Size / Class etc.	:	Nil
Brand name, if any	:	Nil
Declared values, if any	:	Nil
Code No.	:	Nil
Batch No. and date of manufacture	:	Nil
Quantity	:	10 Nos.
Mode of Packing	:	Packed
Date of receipt of sample	:	21.08.2024
Date of commencement of test	:	03.08.2024
Date of completion of test	:	04.09.2024
Sealed or not	:	Not Sealed
Any other information	:	Nil
Unique Sample ID	:	240896

PART B: SUPPLEMENTARY INFORMATION

- Reference to sampling procedure : Supplied by the party
- Supporting documents for the measurements taken and results derived like graphs, tables, sketches and / or photographs as appropriate to test report, if any ( to be attached ) : Nil
- Deviation from the test methods as prescribed in relevant ISS / Work instructions, if any : Nil

*[Handwritten signature]*

*S. An 75'*

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रसायन एवं पेट्रोरसायन विभाग

रसायन एवं उर्वरक मंत्रालय, भारत सरकार

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Continuation Sheet

Test Report No : 24579

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**PART C: TEST RESULTS**


S. No.	Name of the Test	Test Method	Unit	Results Obtained
1	Overall migration Test Condition: Simulant : 3% Acetic Acid Temperature : 40°C Duration : 10 days	IS 9845: 1998	mg/dm <sup>2</sup>	1.10
2	Overall migration Test Condition: Simulant : 3% Acetic Acid Temperature : 100°C Duration : 2 hours	IS 9845: 1998	mg/dm <sup>2</sup>	0.84


Note: i) Statement of Conformity & Decision Rule (if any): Nil

ii) Opinion & Interpretation: Nil

**PART D: REMARKS**

- NB:
- This Test Report / Certificate is issued only for the samples submitted to CIPET.
  - The results stated above related only to the items tested.
  - The quality of the subsequent production lot has to be ensured by the purchaser
  - This Test Certificate shall not be reproduced except in full without the written approval.
  - Details of test subcontracted – Nil

  
Dr. K.P. Bhuvana  
Manager (Technical)  
Authorized Signatory

  
Dr. S. Anbudayanidhi  
Manager (Technical)  
Authorized Signatory

\*\*\*End of the Report\*\*\*